# Viggen RFL 0

## **Roll Forming Lubricant**

**Product Data** 



#### **Description**

Viggen RFL 0 is a hydrocarbon based lubricant for the forming of light metal sheets or strips. The formulation contains no chlorine nor sulphur and will not stain yellow metals nor sensitive aluminium alloys.

#### **Benefits**

- Provides good lubricity to reduce roller wear and load
- · Prevents Galvanised build-up on rollers
- Clean formulation allows over-painting without the need to de-grease
- Good seal compatibility when used with our own applicator systems
- Can be applied to problematic areas towards the end of the roll process as evapouration is swift
- Can be applied by felt roller, brush or spray

#### **Applications**

Viggen RFL 0 is suitable for use in industrial roll-forming processes where fast and clean lubrication is required.

#### **Technical Specifications**

Name	Units	Value
Appearance		Clear colourless liquid
Odour		Slight
Density @ 20°C	kg/m <sup>3</sup>	742
Viscosity @ 20°C	$mm^2/s$	0.8-2.0
Initial Boiling Point and Boiling	°C	140 - 200
Range		
Cleveland Flash Point	°C	41
Copper Corrosion		1a
Flammability Limit - Lower	%	0.6
Flammability Limit - Upper	%	7.0

### **Storage**

Store in well a ventilated area away from sources of ignition.

### **Packaging**

Available in 200 Litre.