Viggen RFL 1 Roll Forming Lubricant

Product Data



Description

Viggen RFL 1 is a hydrocarbon based lubricant for the forming of light metal sheets or strips. The formulation contains no chlorine nor sulphur and will not stain yellow metals nor sensitive aluminium alloys.

Benefits

- Provides good lubricity to reduce roller wear and load
- Prevents Galvanised build-up on rollers
- Clean formulation allows over-painting without the need to de-grease
- Good seal compatibility when used with our own applicator systems
- Can be applied by felt roller, brush or spray

Applications

Viggen RFL 1 is suitable for use in industrial roll-forming processes where fast and clean lubrication is required.

Technical Specifications

Name	Units	Value
Appearance		Clear colourless liquid
Odour		Hydrocarbon
Density @ 20°C	kg/m ³	763
Viscosity @ 20°C	mm²/s	1.2
Initial Boiling Point and Boiling	°C	180 - 196
Range		
Cleveland Flash Point	°C	>62
Copper Corrosion		1a
Flammability Limit - Lower	%	0.6
Flammability Limit - Upper	%	6.5

Storage

Store in a well ventilated area away from sources of ignition.

Packaging

Available in 200 Litre .